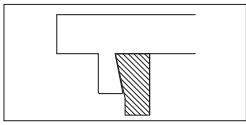


SIDEFLEXING MATTOP CHAINS

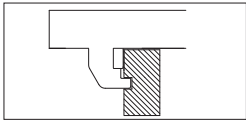
The sideflexing belts range exists of ½-inch pitch 505, 1¼-inch pitch 1200 and 1¾-inch pitch 7956 belts, offering a solution for almost any curved application. As a standard the belts are supplied in low friction acetal for beverage, in acetal or polypropylene.

FEATURES

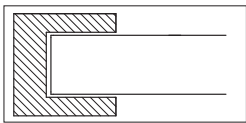
- In compliance with the industry standards, three curve guiding systems are offered:



RBP uses beveled Positrac lugs underneath the belt to guide the belt in the curve. The lugs run against a beveled strip, retaining the belt in the curve. This system enables easy removal of the belt from the conveyor for cleaning or maintenance. The conveyed product can be wider than the belt width as there is no wearstrip on top of the belt to hold it down.



RBT guiding uses Tabs underneath the belt to hold the belt down while running through the curve. Often the tabs can also be used to hang the belt in the return part of the conveyor. Depending on the construction chains MatTop with tabs are more difficult to remove from the conveyor for cleaning and maintenance.



RB (Flat belt without Tabs or Positrac) is suitable for the conventional guiding method, supporting the belt on its inner radius. The belt is held down in the curve by a wearstrip on top of the belt or by running through a U-channel. This method can also be applied in the return part. In this way it is difficult to remove the belt from the conveyor. The RB executions are also suitable for low-tension spiral applications.

- Belt and curve guiding materials have a PV (Pressure/Velocity)-limit determining the maximum speed or load in a specific application. Rexnord's calculation software and engineering manuals will advise concerning the feasibility of a specific application. For spiral applications it is recommended to discuss with a qualified OEM retrofit or design details, to avoid overload issues or failures.

PROGRAMME	
505-Series	For small packed products and loose foodstuff; combines a small internal radius with minimum inline transfers and an open area of 10%; available in RBP and RB
1200-Series	For food, beverage, packaging and other industries. Combines a 39% open area and cleanable design with a surface optimized for product support. There are several types: • 1255 standard execution; available in RBP and RB; RBT upon request • 1255 SuperGrip with rubber for inclined and declined applications; available in RBP and RB • 1265 combines standard 1255 inner modules with specially designed outer end modules with TAB and special sliding blocks for huge loading, high-speed possibilities; available in RBT on the outer radius, the inner radius can be equipped with RBP, RBT and RB • 1275 combines standard 1255 outer modules with specially designed inner modules, creating a compact radius design from 1.2 collapse factor upwards; available in RBP, RBT and RB • 1285 combines the 1265 outer and 1275 inner modules for high strength, high speed and compact design. RBT guiding on the outer radius, the inner radius can be equipped with RBP, RBT and RB
7956-Series	For large and heavy products in beverage and case handling applications; the inside radius is 2 times the belt width and the 16% open area offers maximum product support; the belt features the same strength rating for straight and curved sections. There are several types: • 7956 NT without tabs • 7956 TAB with original hold down tabs • 7956 GT with high performance tabs with similar dimensions as the bearing option • 7956 B with bearings every second row for high-speed and huge load applications
Belt accessories	Flights on 1255 for inclined and declined applications in food industry

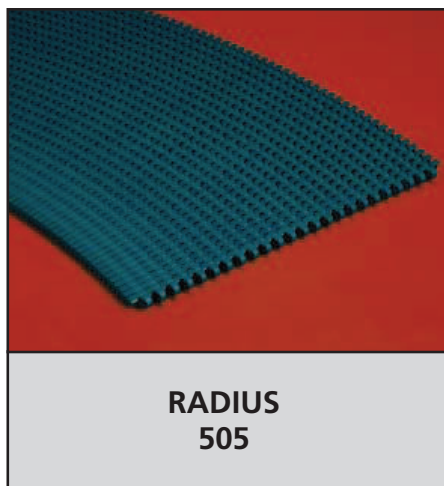


PACK CONVEYOR WITH 505 BELT

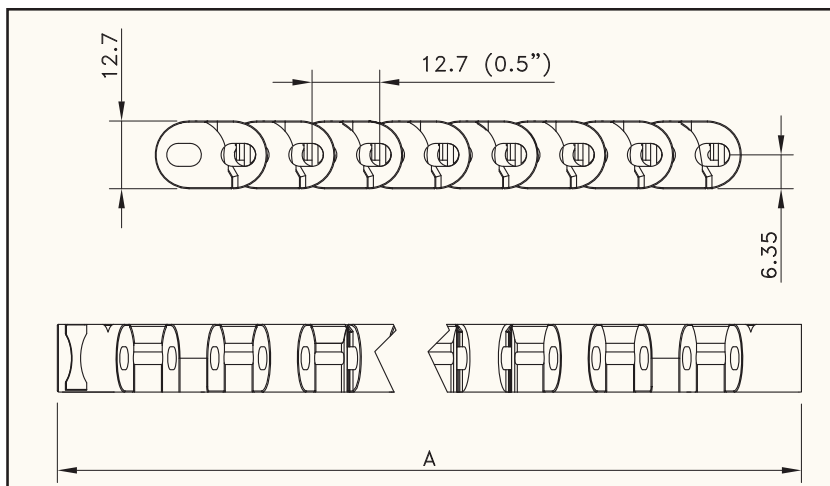


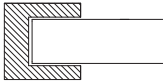
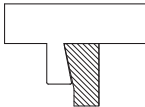
MODULAR BELT 1285

505-SERIES

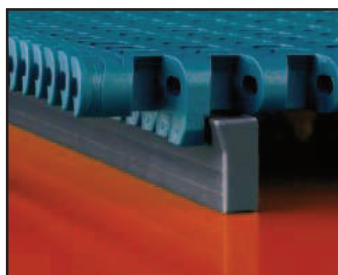


**RADIUS
505**

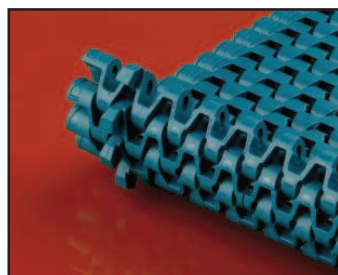


Assembly	Belt type	Code nr.*	Width	Sideflex radius inside (min.)	Working load (max.)		Temperature range °C		Weight	Backflex radius (min.)	
			A		straight	in curve					
			mm	mm	N/m	N	dry	wet			kg/m²
WITH SPECIAL REINFORCED PLASTIC PINS											
	FLAT	RB 505 XLG 255	867.20.12	255	510	15000	1300	-40 to +80	-40 to +65	9.0	15
		RB 505 XLG 340	867.20.13	340	680						
		RB 505 XLG 425	867.20.14	425	850						
		RB 505 XLG 510	867.20.15	510	1020						
		RB 505 XLG 595	867.20.16	595	1190						
		RB 505 XLG 680	867.20.17	680	1360						
	POSITRACK TWO SIDES	RBP 505 XLG 255	867.30.12	255	510	15000	1300	-40 to +80	-40 to +65	9.0	15
		RBP 505 XLG 340	867.30.13	340	680						
		RBP 505 XLG 425	867.30.14	425	850						
		RBP 505 XLG 510	867.30.15	510	1020						
		RBP 505 XLG 595	867.30.16	595	1190						
		RBP 505 XLG 680	867.30.17	680	1360						
WSM-ACETAL WITH PBT PINS											
FLAT	WSM 505 RB	868.20.xx	255 to 680	2x belt width	15000	1300	-40 to +80	-40 to +65	9.0	15	
POSITRACK	WSM 505 RBP	868.30.xx									
SMB-ACETAL WITH PBT PINS											
FLAT	SMB 505 RB	867.10.xx	255 to 680	2x belt width	15000	1300	-40 to +80	-40 to +65	9.0	15	
POSITRACK	SMB 505 RBP	868.50.xx									

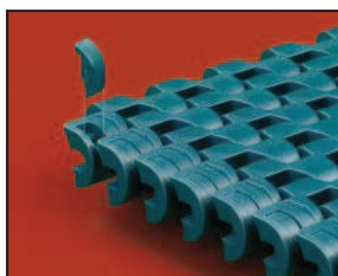
* In code numbers xx corresponds with the belt width (A), starting with 12 for 255 mm, 13 for 340 mm and so on with 85 mm increments up to 680 mm; wider belts available upon request. See also page 211.



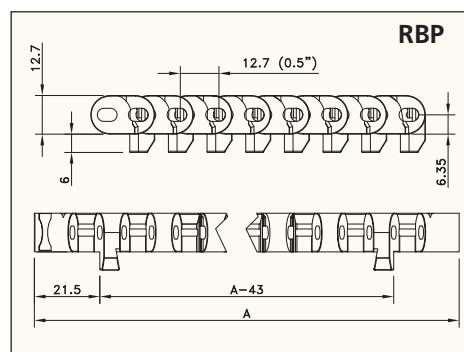
CURVE GUIDING PROFILE FOR 505



STANDARD POSITRACK LUGS ON BOTH SIDES



PIN RETENTION CLIPS FOR EASY (DIS)ASSEMBLY



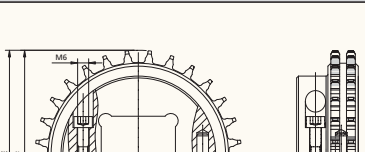
The curve guiding profile for the 505 has a standard length of 2 meters; it is made of MCC 3500 special polyamide, code nr. 800.00.01, or MCC 3600 polyester for direct food contact, code nr. 800.00.13.

505-SERIES

Sprocket Type	Code nr.	Nr. of teeth	Bore B mm/inch	Pitch diameter E mm	Outside diameter F mm	Hub width A mm	MATERIAL pag. 214

SPLIT SPROCKETS MACHINED

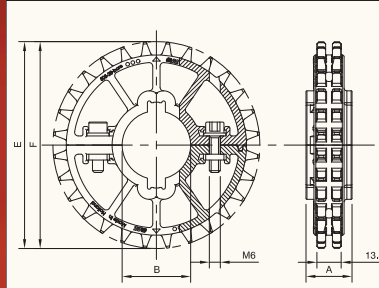
ROUND BORES						
SS 505 28-25	894.26.16	28	25 mm	113.4	113.4	33.5
SS 505 28-30	894.26.17	28	30 mm			
SS 505 28-35	894.26.10	28	35 mm			
SS 505 28-1	894.26.41	28	1.0"			
SQUARE BORES						
SS 505 28-25x25	894.26.26	28	25 mm	113.4	113.4	33.5
SS 505 28-30x30	894.26.27	28	30 mm			
SS 505 28-35x35	894.26.20	28	35 mm			
SS 505 28-1x1	894.26.56	28	1.0"			



SPLIT SPROCKETS INJECTION MOULDED

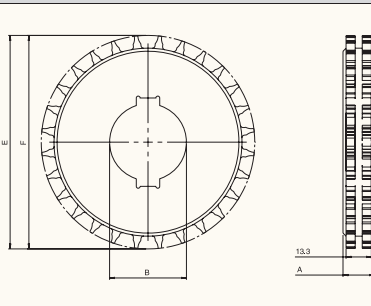
ROUND BORES						
SS 505 28-40	895.54.11	28	40 mm	113.4	113.4	25.5
SS 505 28-1½	895.54.41	28	1.5"			
SQUARE BORES						
SS 505 28-40x40	895.54.21	28	40 mm	113.4	113.4	25.5
SS 505 28-1½x1½	895.54.51	28	1.5"			





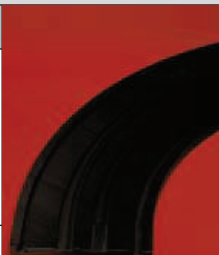
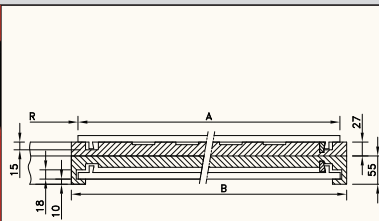
CLASSIC SPROCKETS

ROUND BORES						
CS 505 28-25	894.25.16	28	25 mm	113.4	113.4	16.5
CS 505 28-30	894.25.17	28	30 mm			
CS 505 28-35	894.25.10	28	35 mm			
CS 505 28-40	894.25.11	28	40 mm			
CS 505 28-1	894.25.46	28	1.0"			
CS 505 28-1½	894.25.41	28	1.5"			
SQUARE BORES						
CS 505 28-25x25	894.25.26	28	25 mm	113.4	113.4	16.5
CS 505 28-30x30	894.25.27	28	30 mm			
CS 505 28-35x35	894.26.20	28	35 mm			
CS 505 28-40x40	894.25.21	28	40 mm			
CS 505 28-1x1	894.25.56	28	1.0"			
CS 505 28-1½x1½	894.25.51	28	1.5"			

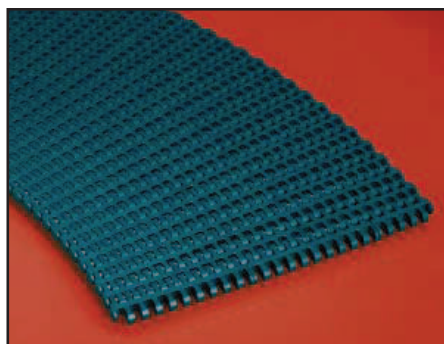


Code nr.	Radius R mm	Belt width A mm	Height mm	Curve width B mm	Angle	MATERIAL pag. 214

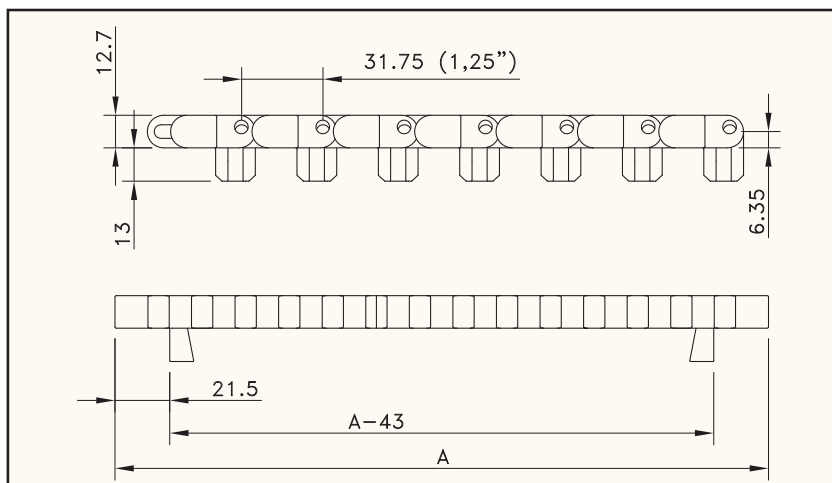
POSITRACK CURVES

FOR 505					90°		
804.02.02	510	255	27 + 55	281			
804.02.03	680	340	27 + 55	366			
804.02.04	850	425	27 + 55	451			
804.02.05	1020	510	27 + 55	536			
804.02.06	1190	595	27 + 55	621			
804.02.07	1360	680	27 + 55	706			
Other angles and non-standard positrack curves on request; these curves include a curve guiding profile.							
Including 100 mm long straight sections at upper part.							

1200-SERIES



**RADIUS
1255**



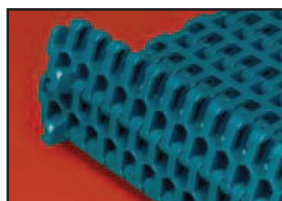
Assembly	Belt type	Code nr.*	Sideflex radius (min.)	Temperature range °C		Working load (max.)		Weight	Backflex radius (min.)
				mm	dry	wet	straight N/m		
			XLG-ACETAL WITH PBT PINS						
POSITRACK TWO SIDES	RBP 1255 XLG	867.40.xx	2 x belt width	-40 to +80	-40 to +65	22000	2000	8.00	25
FLAT	RB 1255 XLG	867.70.xx		-40 to +65					30
SUPERGRIP POSITRACK	SG 1255 XLG RBP	867.53.xx		-40 to +65					30
WHT-POLYPROPYLENE WITH PBT PINS									
POSITRACK TWO SIDES	WHT 1255 RBP	869.40.xx	2 x belt width	4 to 80	4 to 65	11000	1200	5.20	25
FLAT	WHT 1255 RB	869.90.xx		4 to 65					30
SUPERGRIP POSITRACK	SG 1255 WHT RBP	869.53.xx		4 to 65					30
BHT-POLYPROPYLENE WITH PBT PINS									
FLAT	BHT 1255 RB	869.80.xx	2x belt width	4 to 80	4 to 65	11000	1200	5.20	25
WSM-ACETAL WITH PBT PINS									
POSITRACK TWO SIDES	WSM 1255 RBP	868.40.xx	2x belt width	-40 to +80	up to 65	22000	2000	8.00	25
FLAT	WSM 1255 RB	869.00.xx		-40 to +65					30
SUPERGRIP POSITRACK	SG 1255 WSM RBP	868.63.xx		-40 to +65					30
SMB-ACETAL WITH PBT PINS									
POSITRACK TWO SIDES	SMB 1255 RBP	868.70.xx	2x belt width	-40 to +80	up to 65	22000	2000	8.00	25
FLAT	SMB 1255 RB	869.10.xx		-40 to +80					

* In code numbers xx corresponds with the belt width (A), starting with 12 for 255 mm, 13 for 340 mm.

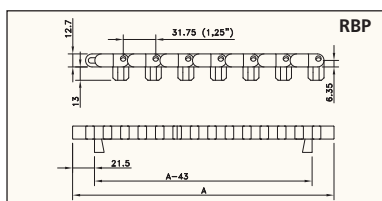
If you need flights, describe the belt by choosing from the required options listed in the 2nd column of the table:

Material	WHT or BHT or WSM or SMB	
Belt type	1255 RBP or 1255 RBT or 1255 RB	
Width (A)	KM-.. (in mm)	
Flights	F3 or H..	
Pitch between flights	T..P	
Flight side-indent	N.. (in mm)	
	RBP for Positrack (only in WHT, WSM and SMB), RBT for Tabs (only in WSM and SMB), RB for Flat	
	Standard height of 3" (76.2 mm) or special height in mm	
	Flights on every .. th row	
	Minimal 51 mm with 17 mm increments	

code nr. for special polyamide MCC3500 profile of 2 meters is 800.00.10, code for FDA approved MCC3600 polyester profile of 2 meters is 800.00.11.



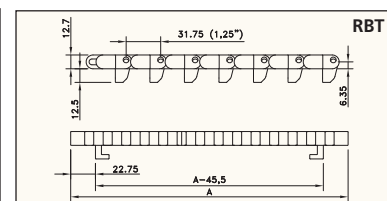
POSITRACK LUGS ON BOTH SIDES



RBP



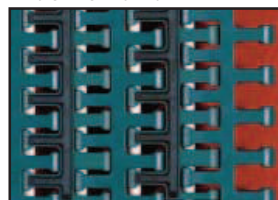
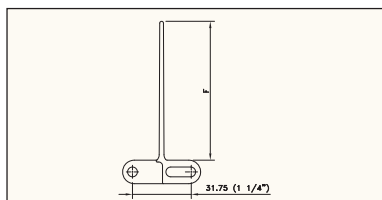
TABS ON BOTH SIDES



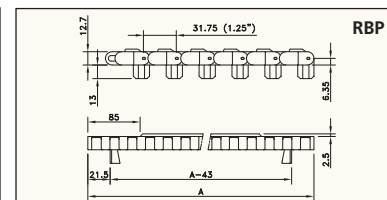
RBT



FLIGHT FOR ELEVATING
Not for use in the U.S.A.

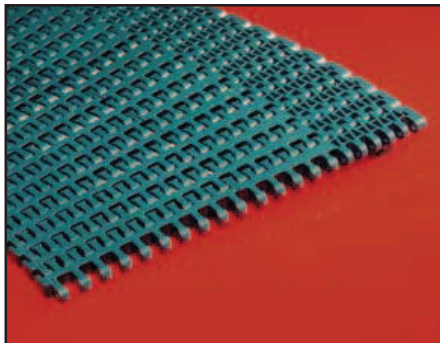


SUPERGRIP FOR INCLINED CONVEYING; STANDARD 100% RUBBER.

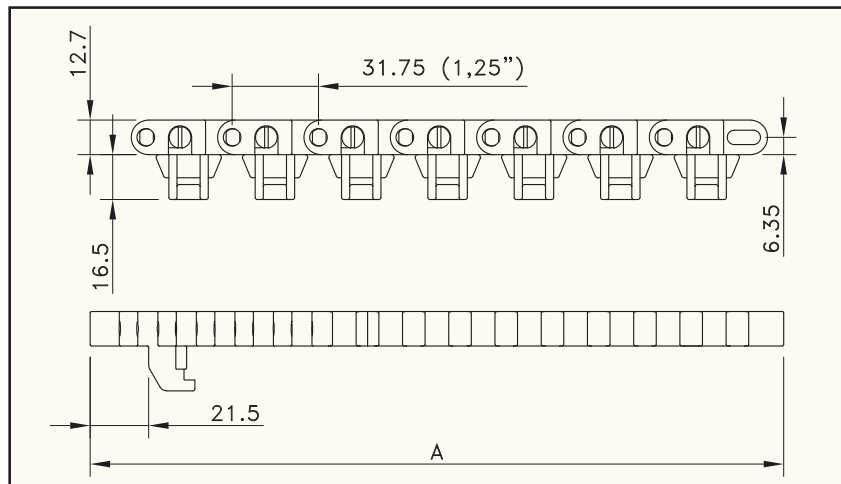


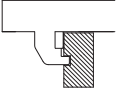
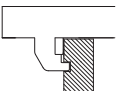
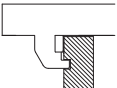
RBP

1200-SERIES



**RADIUS 1265
REINFORCED OUTER
MODULES**



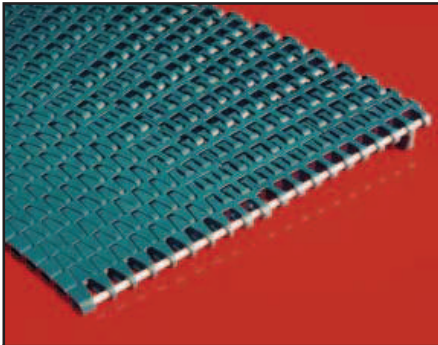
Assembly	Belt type	Code nr.	Width	Sideflex radius (min.)	Temperature range °C		Working load (max.)		Weight	Backflex radius (min.)	
			A				straight	in curve			
			mm	mm	dry	wet	N/m	N	kg/m²	mm	
XLG-ACETAL WITH PBT PINS											
	TABS/FLAT	RBT 1265 RB XLG/B 255	864.60.12	255	510	-40 to 80	-40 to +65	22000	3000	8.00	25
		RBT 1265 RB XLG/B 340	864.60.13	340	680						
		RBT 1265 RB XLG/B 425	864.60.14	425	850						
		RBT 1265 RB XLG/B 510	864.60.15	510	1020						
		RBT 1265 RB XLG/B 595	864.60.16	595	1190						
		RBT 1265 RB XLG/B 680	864.60.17	680	1360						
		RBT 1265 RB XLG/B 765	864.60.18	765	1530						
		RBT 1265 RB XLG/B 850	864.60.19	850	1700						
		RBT 1265 RB XLG/B 935	864.60.20	935	1870						
		RBT 1265 RB XLG/B 1020	864.60.21	1020	2040						
	TABS/POSITRACK	RBT 1265 RBP XLG/B255	864.00.12	255	510	-40 to +80	-40 to +65	22000	3000	8.00	25
		RBT 1265 RBP XLG/B340	864.00.13	340	680						
		RBT 1265 RBP XLG/B425	864.00.14	425	850						
		RBT 1265 RBP XLG/B510	864.00.15	510	1020						
		RBT 1265 RBP XLG/B595	864.00.16	595	1190						
		RBT 1265 RBP XLG/B680	864.00.17	680	1360						
		RBT 1265 RBP XLG/B765	864.00.18	765	1530						
		RBT 1265 RBP XLG/B850	864.00.19	850	1700						
		RBT 1265 RBP XLG/B935	864.00.20	935	1870						
		RBT 1265 RBP XLG/B1020	864.00.21	1020	2040						
WSM-ACETAL WITH PBT PINS											
	TABS/FLAT	WSM/B 1265 RBT RB 255	864.90.12	255	510	-40 to +80	-40 to +65	22000	3000	8.00	25
		WSM/B 1265 RBT RB 340	864.90.13	340	680						
		WSM/B 1265 RBT RB 425	864.90.14	425	850						
		WSM/B 1265 RBT RB 510	864.90.15	510	1020						
		WSM/B 1265 RBT RB 595	864.90.16	595	1190						
		WSM/B 1265 RBT RB 680	864.90.17	680	1360						
		WSM/B 1265 RBT RB 765	864.90.18	765	1530						
		WSM/B 1265 RBT RB 850	864.90.19	850	1700						
		WSM/B 1265 RBT RB 935	864.90.20	935	1870						
		WSM/B 1265 RBT RB 1020	864.90.21	1020	2040						

Other widths (17 mm increments from standard) available upon request.

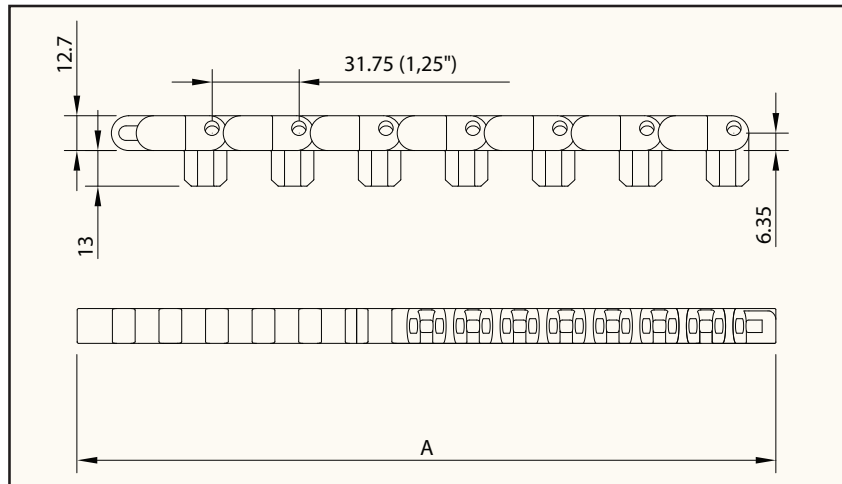
Code nr. for special polyamide profile of 2 meters is 800.00.21.

Not for use in the U.S.A.

1200-SERIES



**RADIUS 1275
TIGHT RADIUS
INNER MODULES**



Assembly	Belt type	Code nr.	Width	Sideflex radius (min.)	Temperature range °C		Working load (max.)		Weight	Backflex radius (min.)
			A				straight	in curve		
			mm	mm	dry	wet	N/m	N	kg/m²	mm
XLG-ACETAL WITH PBT PINS										
	FLAT	RB 1275 XLG 255	255	300	-40 to +80	-40 to +65	22000	2000	8.00	25
		RB 1275 XLG 340	340	400						
		RB 1275 XLG 425	425	500						
		RB 1275 XLG 510	510	600						
		RB 1275 XLG 595	595	720						
		RB 1275 XLG 680	680	880						
		RB 1275 XLG 765	765	1040						
WHT-POLYPROPYLENE WITH PBT PINS										
	FLAT	WHT 1275 RB 255	255	300	4 to 80	4 to 65	11000	1200	5.20	25
		WHT 1275 RB 340	340	400						
		WHT 1275 RB 425	425	500						
		WHT 1275 RB 510	510	600						
		WHT 1275 RB 595	595	720						
		WHT 1275 RB 680	680	880						
		WHT 1275 RB 765	765	1040						
BHT-POLYPROPYLENE WITH PBT PINS										
	FLAT	BHT 1275 RB 255	255	300	4 to 80	4 to 65	11000	1200	5.20	25
		BHT 1275 RB 340	340	400						
		BHT 1275 RB 425	425	500						
		BHT 1275 RB 510	510	600						
		BHT 1275 RB 595	595	720						
		BHT 1275 RB 680	680	880						
		BHT 1275 RB 765	765	1040						
WSM-ACETAL WITH PBT PINS										
	FLAT	WSM 1275 RB 255	255	300	-40 to +80	-40 to +65	22000	2000	8.00	25
		WSM 1275 RB 340	340	400						
		WSM 1275 RB 425	425	500						
		WSM 1275 RB 510	510	600						
		WSM 1275 RB 595	595	720						
		WSM 1275 RB 680	680	880						
		WSM 1275 RB 765	765	1040						

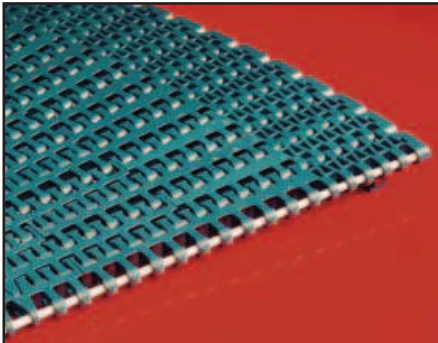
Other widths (17 mm increments from standard) available upon request.

For 1275 belts with Positrack or tabs, please contact Customer Service.

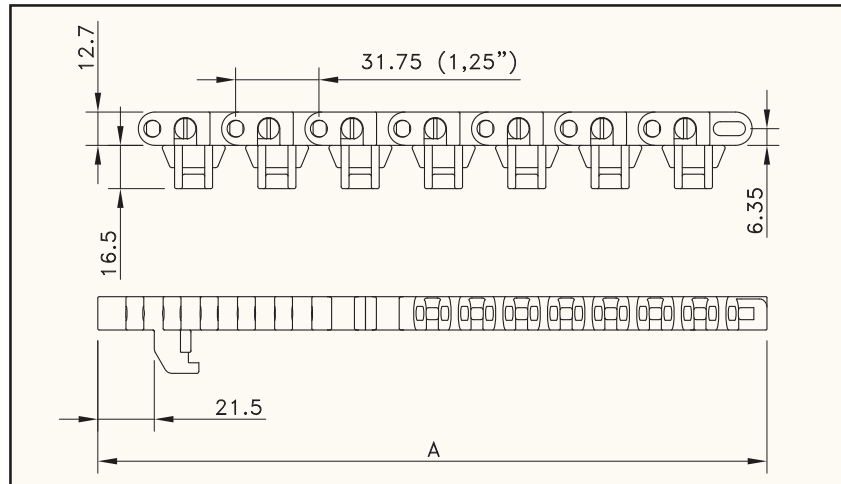
Code nr. for special polyamide MCC3500 profile of 2 meters is 800.00.10.
Code for FDA approved MCC3600 polyester profile of 2 meters is 800.00.11

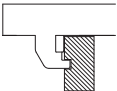
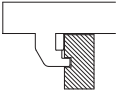
Not for use in the U.S.A.

1200-SERIES



**RADIUS 1285
REINFORCED OUTER AND
TIGHT FIT INNER MODULES**



Assembly	Belt type	Code nr.	Width	Sideflex radius (min.)	Temperature range °C		Working load (max.)		Weight kg/m²	Backflex radius (min.) mm	
			A				straight	in curve			
			mm	mm	dry	wet	N/m	N			
XLG-ACETAL WITH PBT PINS											
	TABS/FLAT	RBT 1285 RB XLG/B 425	863.60.14	425	500	-40 to +80	-40 to +65	22000	3000	8.00	25
		RBT 1285 RB XLG/B 510	863.60.15	510	600						
		RBT 1285 RB XLG/B 595	863.60.16	595	720						
		RBT 1285 RB XLG/B 680	863.60.17	680	880						
		RBT 1285 RB XLG/B 765	863.60.18	765	1040						
		RBT 1285 RB XLG/B 850	863.60.19	850	1200						
		RBT 1285 RB XLG/B 935	863.60.20	935	1350						
		RBT 1285 RB XLG/B 1020	863.60.21	1020	1500						
WSM-ACETAL WITH PBT PINS											
	TABS/FLAT	WSM/B 1285 RBT RB 425	865.10.14	425	500	-40 to +80	-40 to +65	22000	3000	8.00	25
		WSM/B 1285 RBT RB 510	865.10.15	510	600						
		WSM/B 1285 RBT RB 595	865.10.16	595	720						
		WSM/B 1285 RBT RB 680	865.10.17	680	880						
		WSM/B 1285 RBT RB 765	865.10.18	765	1040						
		WSM/B 1285 RBT RB 850	865.10.19	850	1200						
		WSM/B 1285 RBT RB 935	865.10.20	935	1350						
		WSM/B 1285 RBT RB 1020	865.10.21	1020	1500						

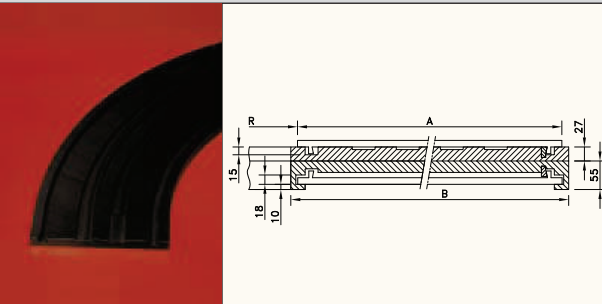
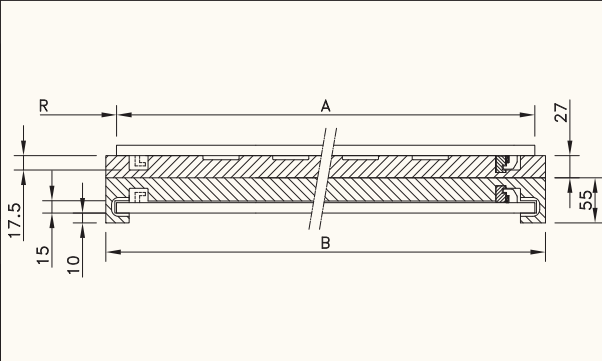
Other widths (17 mm increments from standard) available upon request. Code nr. for special polyamide profile of 2 meters is 800.00.21.

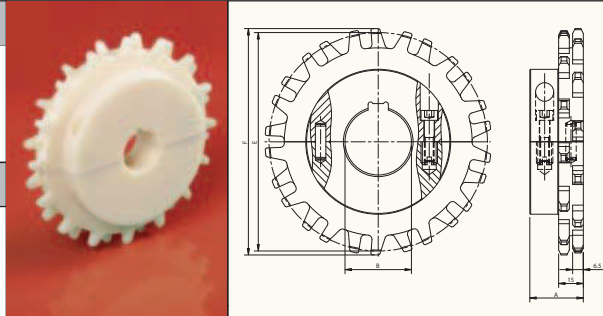
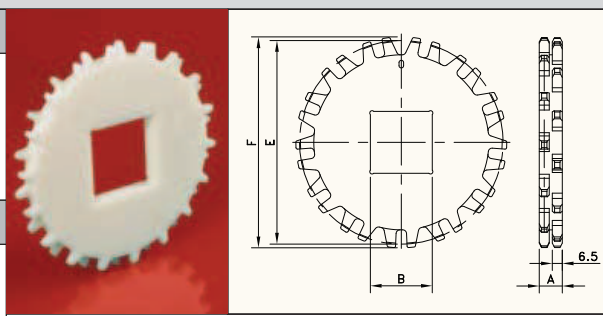
For 1285 belts with Positrack, please contact Customer Service.

Not for use in the U.S.A.



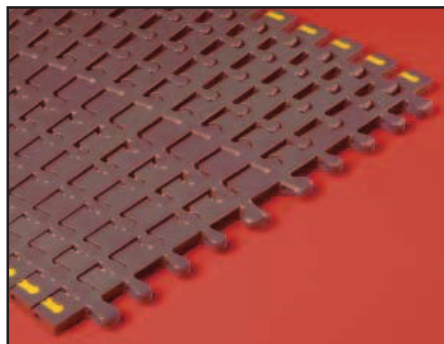
1200-SERIES

Code nr.	Radius R	Belt width A	Curve width B	Height	Angle	MATERIAL pag. 214
	mm	mm	mm	mm		
CURVES						
FOR 1255 RBP						
805.02.02	510	255	281	27 + 55	90°	
805.02.03	680	340	366			
805.02.04	850	425	451			
805.02.05	1020	510	536			
805.02.06	1190	595	621			
805.02.07	1360	680	706			
FOR 1275 RBP						These curves include a curve guiding profile. Including 100 mm long straight sections at upper part. Other angles and non-standard tab curves on request.
805.22.61	300	255	281	27+55	90°	
805.22.62	400	340	366			
805.22.63	500	425	451			
805.22.64	600	510	536			
805.22.65	720	595	621			
805.22.66	880	680	706			
FOR 1265 RBT						
806.40.13	510	255	281	27+55	90°	
806.40.14	680	340	366			
806.40.15	850	425	451			
806.40.16	1020	510	536			
806.40.17	1190	595	621			
806.40.18	1360	680	706			
FOR 1285 RBT						
806.40.19	500	425	451	27+55	90°	
806.40.20	600	510	536			
806.40.21	720	595	621			
806.40.22	880	680	706			

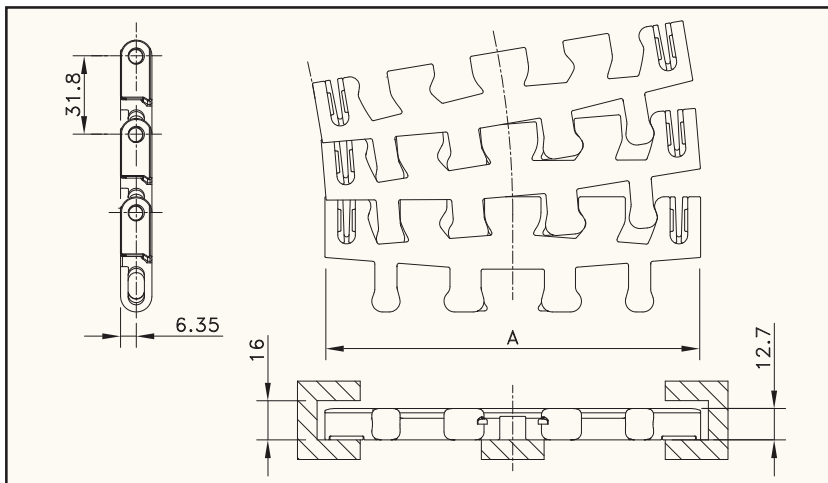
Sprocket Type	Code nr.	Nr. of teeth	Bore B	Pitch diameter E	Outside diameter F	Hub width A	MATERIAL pag. 214
			mm	mm	mm	mm	
SPLIT SPROCKETS							
ROUND BORES							
SS 1255 10-30	894.60.17	10	30	102.8	106.6	32.5	
SS 1255 13-40	894.64.11	13	40	132.7	137.5		
SS 1255 15-40	894.62.11	15	40	152.7	158.1		
SS 1255 16-40	894.66.11	16	40	162.8	168.3		
SQUARE BORES							
SS 1255 10-30x30	894.60.27	10	30	102.8	106.6	32.5	
SS 1255 13-40x40	894.64.21	13	40	132.7	137.5		
SS 1255 15-40x40	894.62.21	15	40	152.7	158.1		
SS 1255 16-40x40	894.66.21	16	40	162.8	168.3		
CLASSIC SPROCKETS							
ROUND BORES							
CS 1255 8-30	894.67.37	8*	30	83.0	85.4	15.0	
CS 1255 10-30	894.59.37	10	30	102.8	106.6		
CS 1255 13-40	894.63.31	13	40	132.7	137.5		
CS 1255 15-40	894.61.31	15	40	152.7	158.1		
CS 1255 16-40	894.65.31	16	40	162.8	168.3		
SQUARE BORES							
CS 1255 8-25x25	894.67.46	8*	25	83.0	85.4	15.0	
CS 1255 10-40x40	894.59.41	10	40	102.8	106.6		
CS 1255 13-40x40	894.63.41	13	40	132.7	137.5		
CS 1255 15-40x40	894.61.41	15	40	152.7	158.1		
CS 1255 16-40x40	894.65.41	16	40	162.8	168.3		

* 8-teeth sprockets are not applicable for 1265 and 1285.

7956-SERIES



**RADIUS
7956**



Assembly	Belt type		Code nr.	Width	Sideflex radius	Working load (max.)		Temperature range °C		Weight	Backflex radius (min.)	
				A	(min.)	straight	in curve					
				inch	inch	N	N	dry	wet	kg/m²	mm	
HP-ACETAL WITH POLYPROPYLENE PINS												
FLAT	HP 7956 NT-K6	81417101	6	12	2000	2000	-40 to + 80	-40 to +65	11.7	152		
	HP 7956 NT-K12	81429711	12	24	3560	3560						
	HP 7956 NT-K15	81427901	15	30	4000	4000						
	HP 7956 NT-K18	81427911	18	36	4225	4225						
	HP 7956 NT-K24	81428241	24	48	5300	5300						
	HP 7956 NT-K30	81428631	30	60	5780	5780						
TABS TWO SIDES (HOLD-DOWN)	HP 7956 TAB-K6	81417091	6	12	2000	2000	-40 to + 80	-40 to +65	11.7	152		
	HP 7956 TAB-K12	81429671	12	24	3560	3560						
	HP 7956 TAB-K15	81415631	15	30	4000	4000						
	HP 7956 TAB-K18	81421801	18	36	4225	4225						
	HP 7956 TAB-K24	81419711	24	48	5300	5300						
	HP 7956 TAB-K30	81427261	30	60	5780	5780						
TABS TWO SIDES (GT)	HP7956 GT-K6	81436441	6	12	2000	2000	-40 to + 80	-40 to +65	11.7	152		
	HP7956 GT-K12	81436471	12	24	3560	3560						
	HP7956 GT-K15	81436501	15	30	4000	4000						
	HP7956 GT-K18	81436531	18	36	4225	4225						
	HP7956 GT-K24	81436561	24	48	5300	5300						
	HP7956 GT-K30	81436591	30	60	5780	5780						
BEARING (EVERY 2ND ROW)		HP7956 B-K6	CCW	81437471	6	12	2000	2000	-40 to + 80	-40 to +65	11.7	152
			CW	81437461								
			STURN	81437481								
		HP7956 B-K12	CCW	81437491	12	24	3560	3560				
			CW	81433641								
			STURN	81437501								
		HP7956 B-K15	CCW	81437521	15	30	4000	4000				
			CW	81437511								
			STURN	81437531								
		HP7956 B-K18	CCW	81433441	18	36	4225	4225				
			CW	81433691								
			STURN	81437541								
		HP7956 B-K24	CCW	81433611	24	48	5300	5300				
			CW	81437551								
			STURN	81437561								
		HP7956 B-K30	CCW	81437581	30	60	5780	5780				
			CW	81437571								
			STURN	81437591								

